

User Manual

CTP64-Rotate

64 channel telemetry for rotating applications like wheels or rotors, high signal bandwidth, 16bit, software programmable



INSTRUCTIONS FOR QUALIFIED PERSONNEL ONLY!

- Inputs for STG, POT, TH-K, ICP, VOLT ..
- Simultaneous sampling
- 16 bit resolution
- Software programmable
- Signal bandwidth: 64 x 0-1500Hz
- Battery power up to 3h or inductive
- Radio telemetry transmission
- Output analog +/- 10V
- Digital data interface to PC (option)
- Waterproofed ENC housing (IP65)

General functions:



The CTP64-Rotate is a 64-channel telemetry system for rotating applications with integrated signal conditioning for sensor signals, wireless digital transmission and analog reproduction.

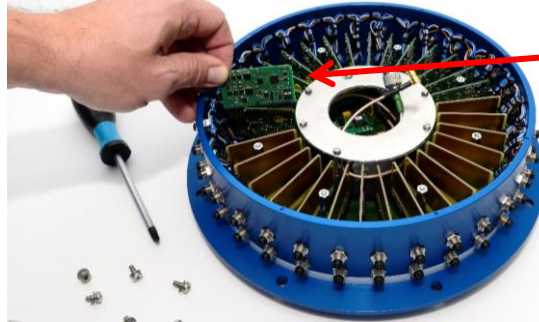
In the encoder/transmitter unit the sensor signals are conditioned, filtered (anti-aliasing) and digitized (16-bit). Simultaneous sampling is provided for all channels. Finally, the PCM encoded data is transmitted via radio frequencies to the receiver.

Various configurations of different sensor modules are available incl. signal conditioning for strain gages (STG), thermocouples type K (TH-K), ICP sensors, potentiometer sensors (POT) and also voltage inputs. Mixed configuration available (2-CH-steps).

All sensor modules are software programmable via LAN-Adapter. The LAN-Adapter has an integrated web interface and enables easy access!

The stationary receiver provides 64 +/-10V analog outputs via Sub-D male socket (option: digital PC interface).

The analog signal bandwidth is 0-190 Hz (320kbit) and up to 0-1500Hz (5000kbit) for 64 channels. The measurement accuracy is $<\pm 0.2\%$ (without sensor). The CTP64-Rotate is specified for operational temperatures from -20°C to $+70^{\circ}\text{C}$. The maximum distance between transmitter and receiving antenna is approx. 10-20 m (30-60 feet) – depending on the application! Mixed configuration available (2-CH-steps).



Specify CTP-acquisition modules at order!!

Frequency table	Cut off frequency from anti-aliasing filter (-3dB) and sampling rate (see red)
Bit rate	64 CH.
5000kbit	1500 Hz (3906.25 Hz)
2500kbit	750 Hz (1953.125 Hz)
1250kbit	375 Hz (976.56 Hz)
625kbit	190 Hz (488.28 Hz)
312.5kbit	95 Hz (244.14 Hz)

CAR wheel



Truck wheel



Helicopter rotor



CTP64-Rotate Transmitting Unit Technical Data (Encoder)



Encoder in IP65 Aluminum housing

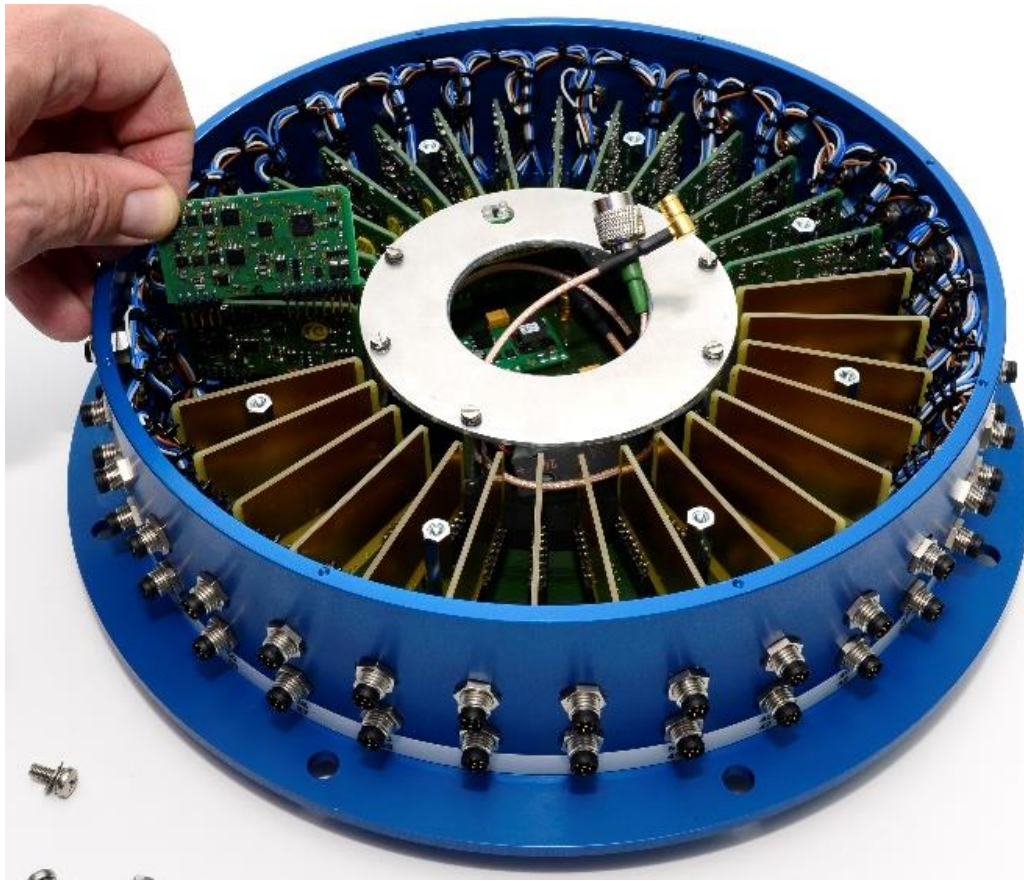
Encoder inside

System Parameters ENCODER:

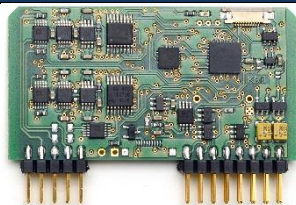
Channels:	64
Resolution:	16 bit A/D converter with anti-aliasing filter, simultaneous sampling of all channels
Line-of-sight distance:	up to 20m (depends of application and bit rate)
Powering:	Li-Ion battery 7.4V, 7800mA capacity up to 3 hours or option inductive
Power consumption:	about 2400mA using 64x STG full bridge sensors 350 Ohms
Analog signal bandwidth:	See table
Transmission:	Digital PCM Miller format - FSK
Transmission Power:	10mW
Opt. COM with remote radio	Optional Bluetooth remote access for setup CTP-modules under running system!
Dimensions:	Diameter 260mm, bottom plate diameter 300mm, height 77mm (without antenna), 160 with antenna!
Weight:	3.20 kg with external power or about 4 kg with battery power (without sensor cables)
Operating temperature:	- 20 ... +70°C
Housing:	Aluminum anodized, waterproofed (IP65)
Humidity:	20 ... 80% no condensing
Vibration:	5g Mil Standard 810C, Curve C
Static acceleration:	100g in all directions, 1000 RPM
Shock:	200g in all directions

Technical specifications are subject to change without notice!

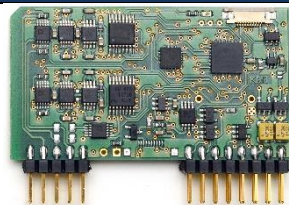
CTP64-Rotate Transmitting Unit Technical Data (Encoder)



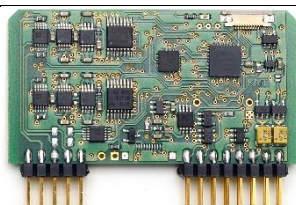
CTP acquisition modules (rotor side)



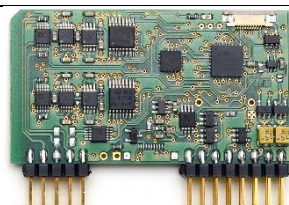
CTP-STG-V3
Acquisition module for 2 strain gages
Full, half and quarter bridge ($\geq 350\Omega$)
Fixed excitation 4V DC
Offset calibration by auto zero
Manual offset shifting after auto zero
Gain: 125-250-500-1000-2000
Test shunt-cal step
Signal bandwidth 0Hz to 1500Hz*
(*see table of cut-off-frequency)
Resolution 16bit
Accuracy <0.2%
Current consumption with full bridge 350 ohm 75mA



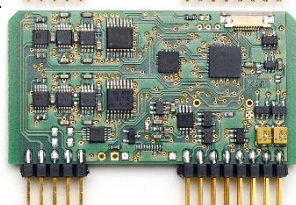
CTP-VOLT-V3
Acquisition module for 2x high level inputs
Range: $\pm 0,625V$, $\pm 1,25V$, $\pm 2,5V$, $\pm 5V$, $\pm 10V$
Signal bandwidth 0Hz to 1500Hz*
(*see table of cut-off-frequency)
Resolution 16bit
Accuracy <0.2%
Current consumption 60mA



CTP-ICP-V3
Acquisition module for 2 ICP sensors
Current EXC. 4mA, 28V
Gain: 1-2-4-8-16-32
Signal bandwidth 3 Hz to 1500Hz*
(*see table of cut-off-frequency)
Resolution 16bit
Accuracy <0.2%
Current consumption 100mA



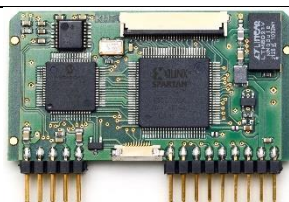
CTP-TH-K-V3
Acquisition module for 2x TH-K
Inputs galvanic isolated
Range -50 to 1000°C, -50 to 500°C
or -50 to 250°C
Cut-off filter 30Hz (more on request)
Resolution 16bit
Accuracy: 0.2% at 1000°C range
Current consumption 110mA



CTP-Pt100/1000 (RTD) V3
Acq. module for 2 RTD sensors
Range -100 to 600°C, -50 to 300°C
or -25 to 150°C
Type Pt100 or Pt1000
Current EXC. 1mA
Connection: 4-, 3- and 2 wire
Sensor break detection
Signal bandwidth 6Hz
Resolution 16bit
Accuracy <0.2%
Current consumption 60mA

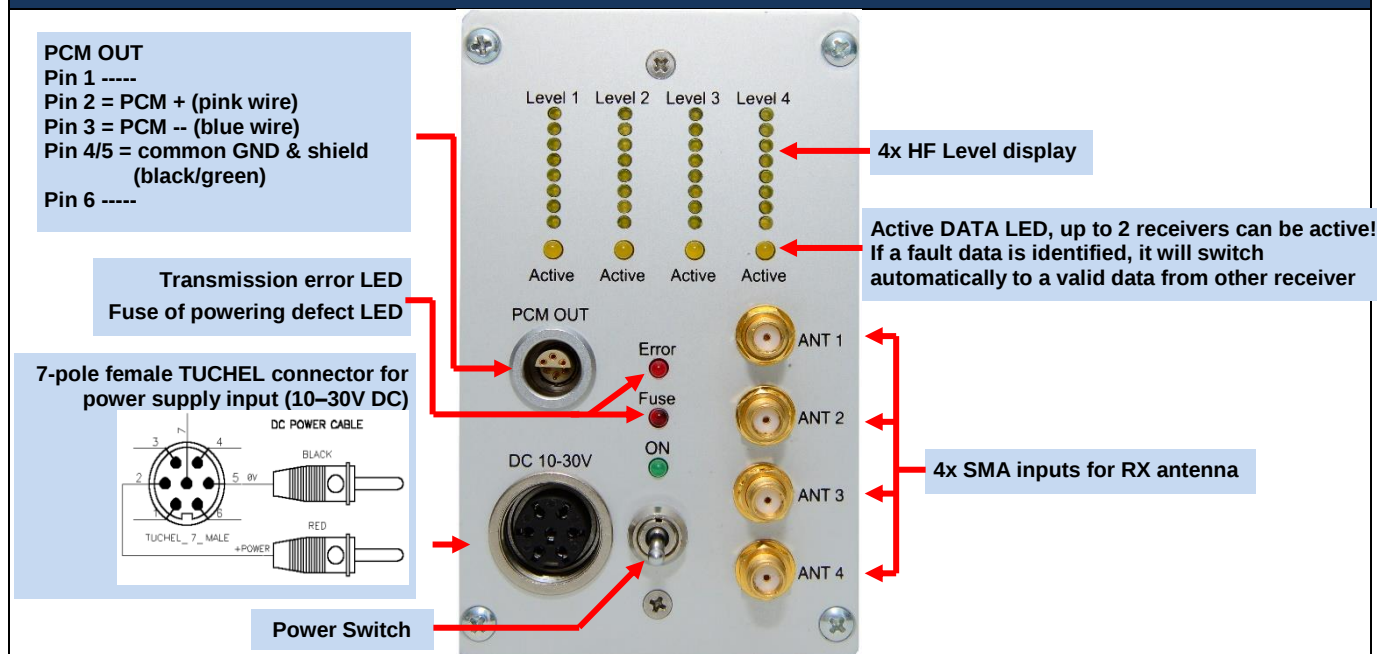


CTP-LVDT-RVDT V3
Acquisition module for 2 LVDT
Fixed excitation 3Veff
Signal bandwidth 0Hz to 20Hz*
Resolution 16bit
Accuracy <0.2%
Powering: 6.5-9V DC
Current consumption 70mA
Vibration: 5g
Static acceleration: 3000g
Shock: 10000g

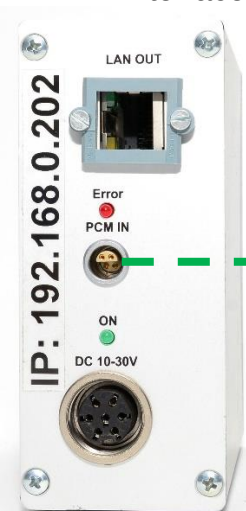


CTP-CONTROL-V3
Controller 1- 32 acquisition modules
Output: PCM
Programmable via LAN adapter
Current consumption 40mA, with LAN-adapter 140mA

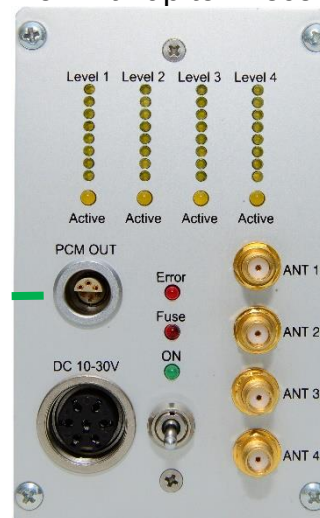
CTP-DEC HF-Receiver unit with external digital IP LAN interface (radio transmission version with HF BOX **Quad** with 4 receiver 1250-5000kbit)



IP LAN Interface



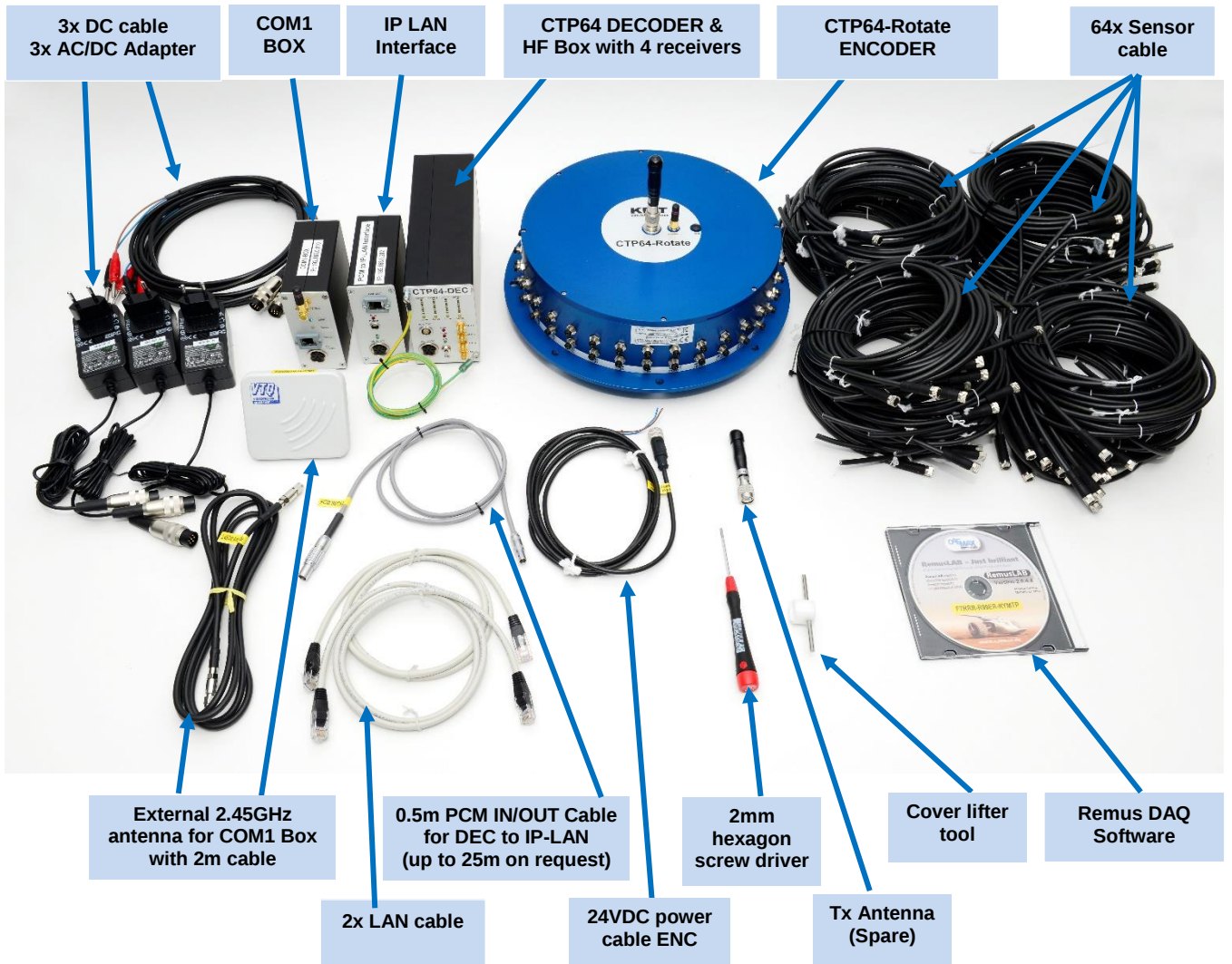
HF-Box with up to 4 receivers



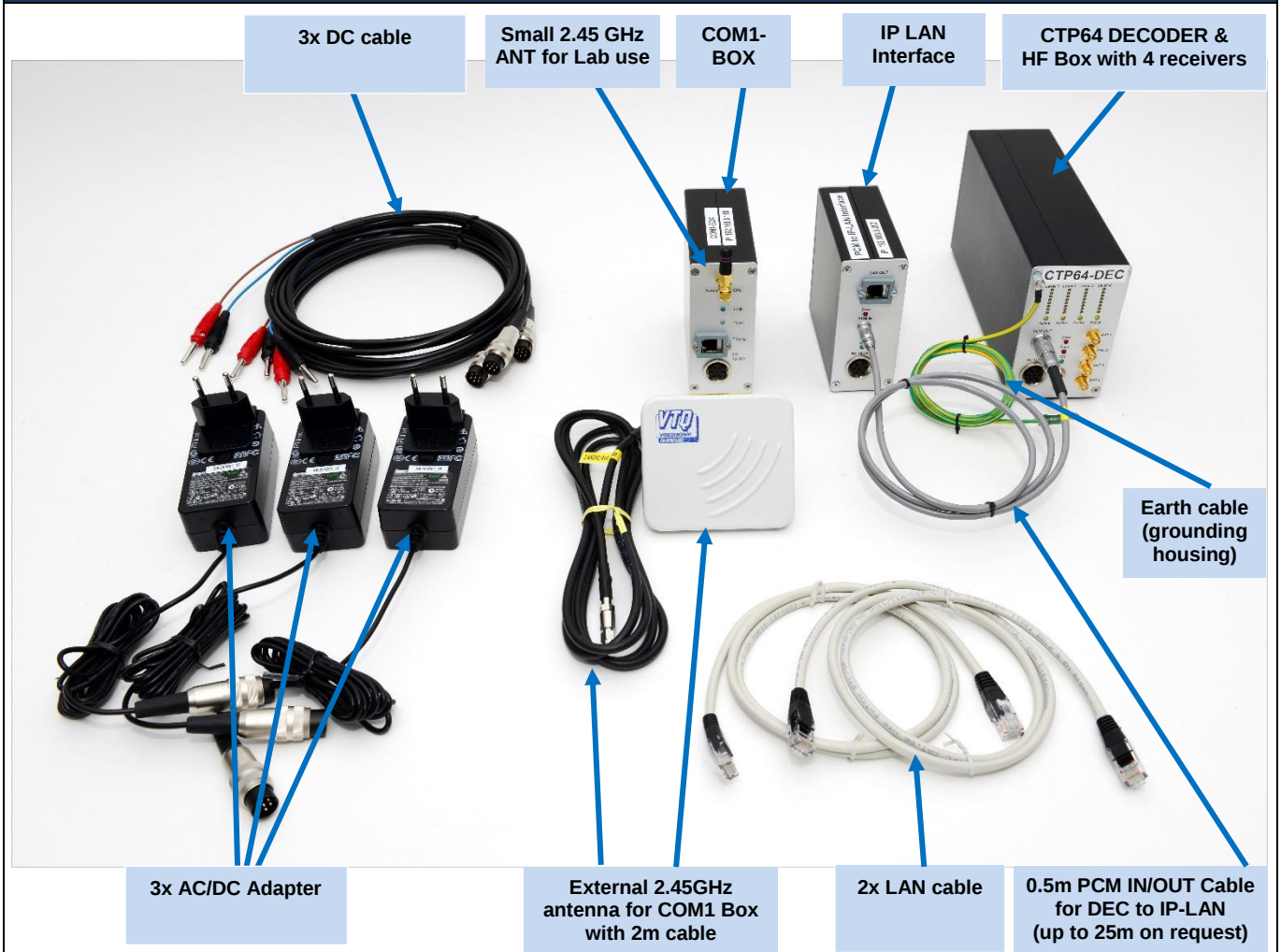
HF BOX **Quad** System Parameters:

HF receivers	4
Antenna connection	SMA
Output	PCM
Power supply input:	10-30 VDC, power consumption <24 Watt
Dimensions:	205 x 105 x 65mm
Weight:	1.050 kg without cables and antenna
Environmental	
Operating:	-20 ... +70°C
Humidity:	20 ... 80% not condensing
Vibration:	5g
Static acceleration:	10g in all directions
Shock:	100g in all directions

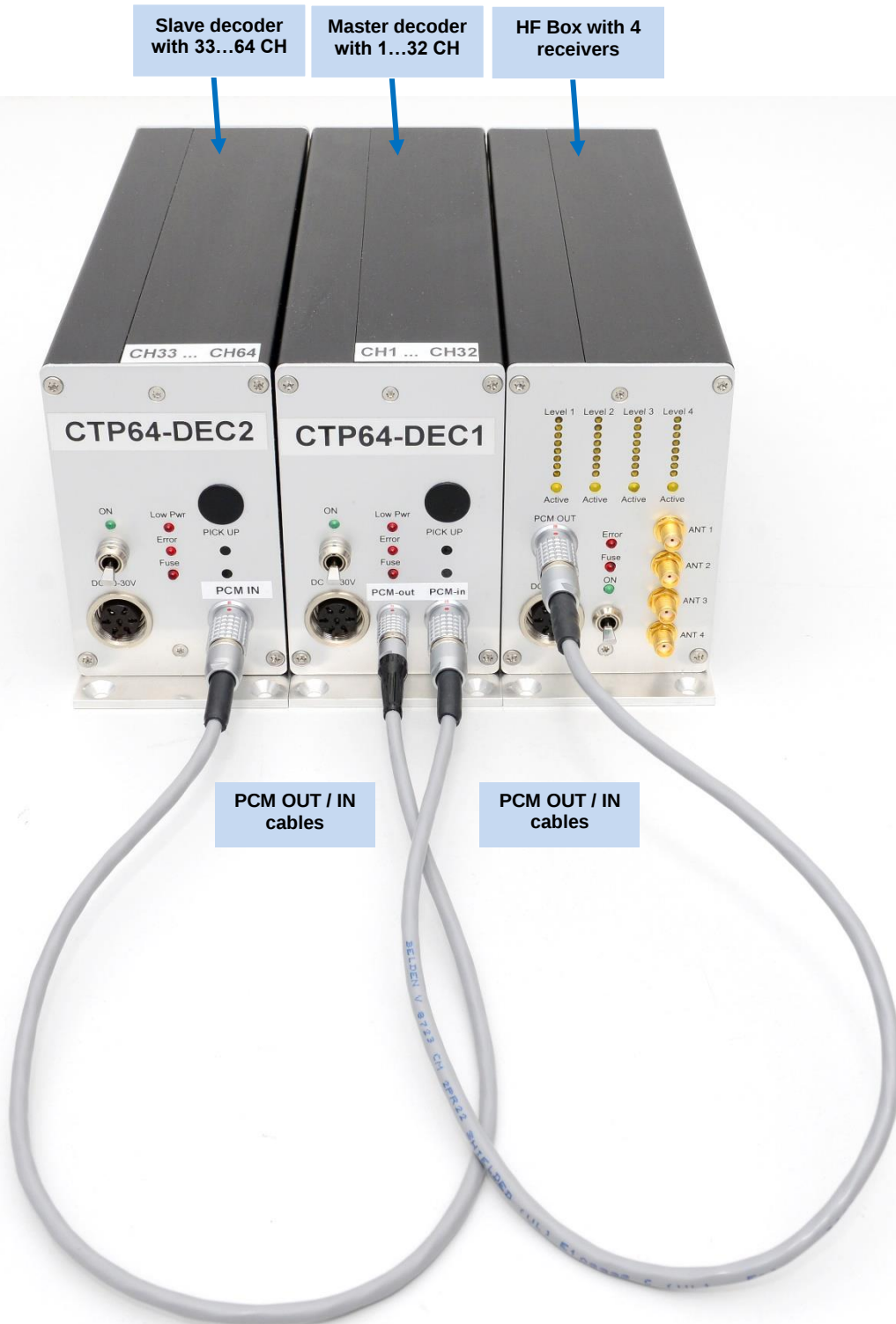
SET of CTP64-Rotate SET (without Yagi receiving antennas)



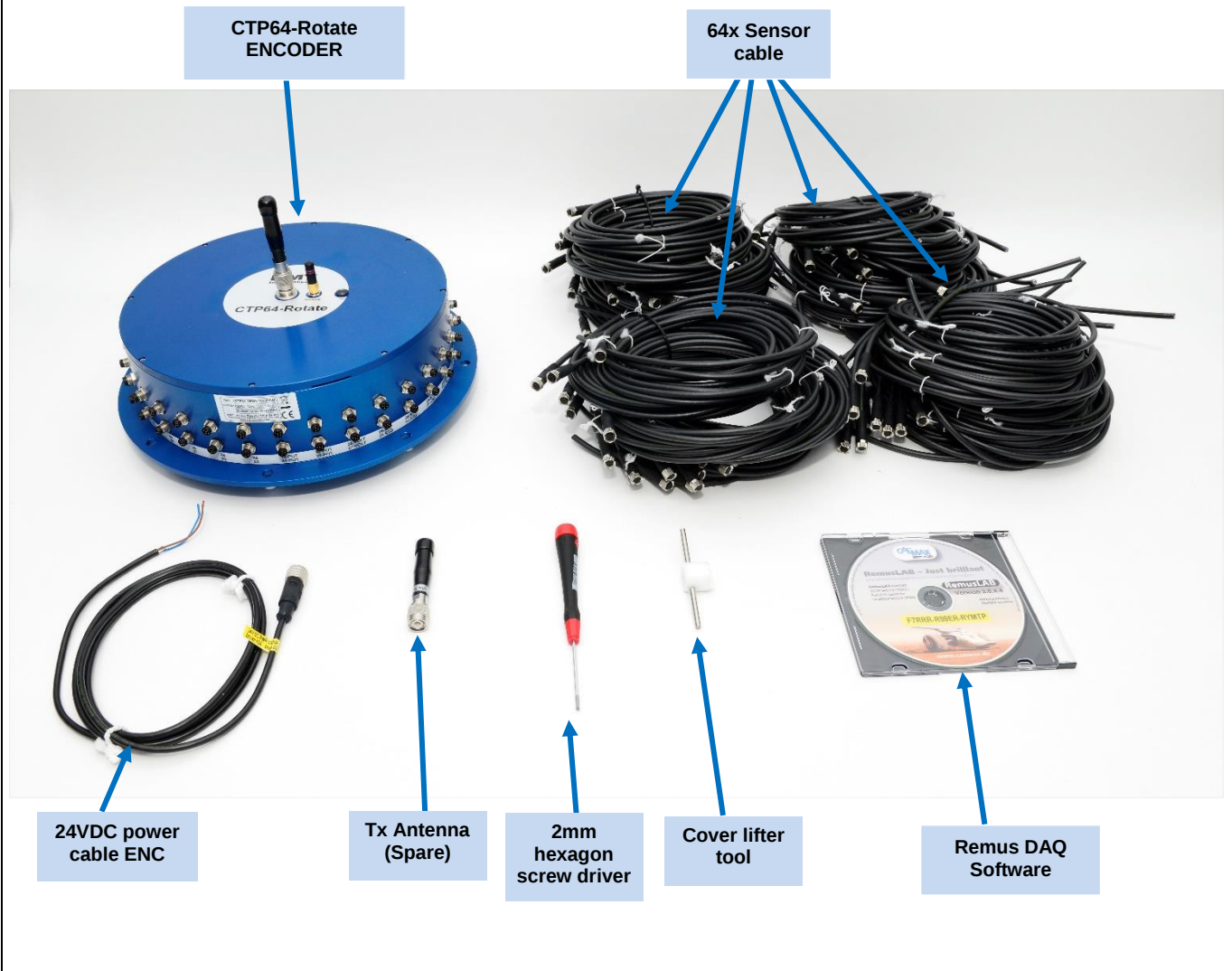
Set of CTP-Digital-decoder with accessories (static part)



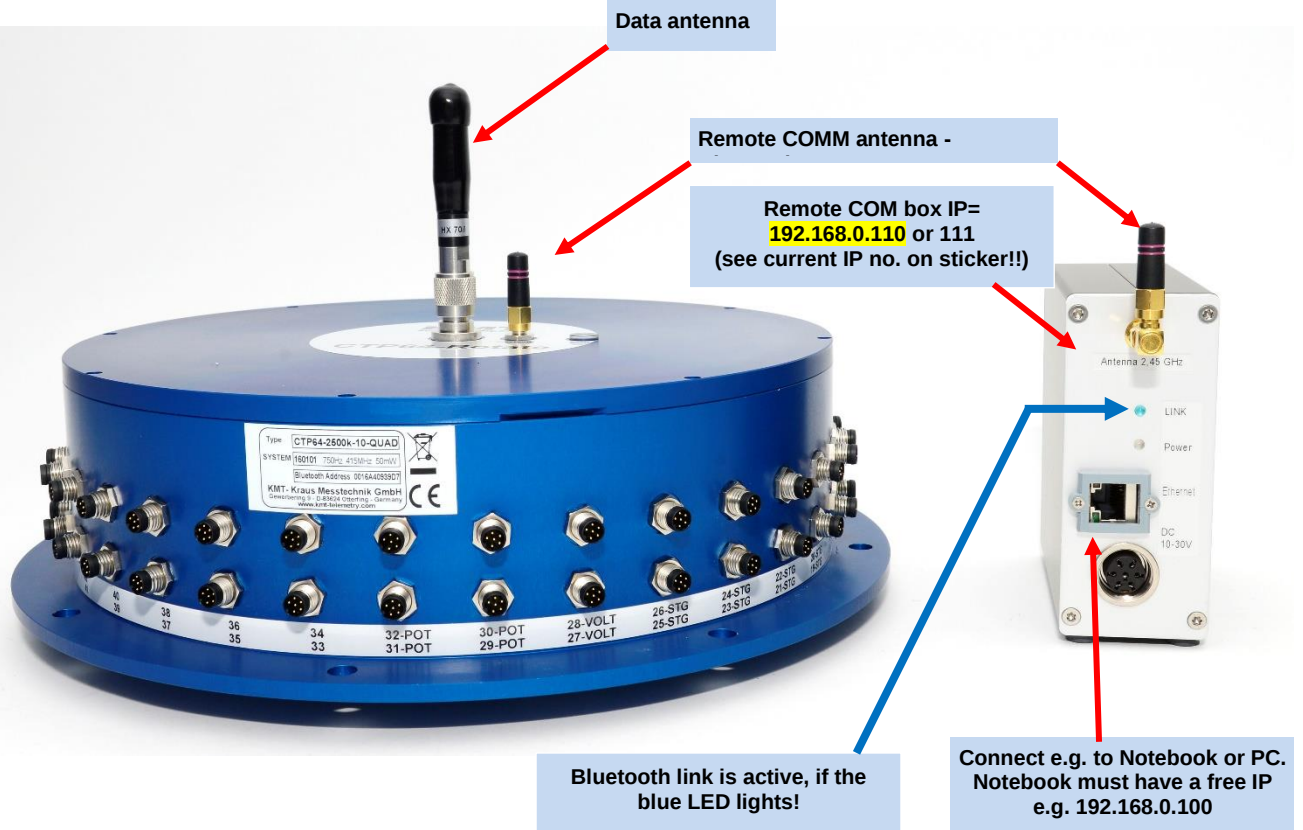
Set of CTP-Analog-decoder with HF-Box (static part)



Set of CTP64-Rotate Encoder with accessories (static part)



CTP-ENCODER (rotating part with remote COM box)



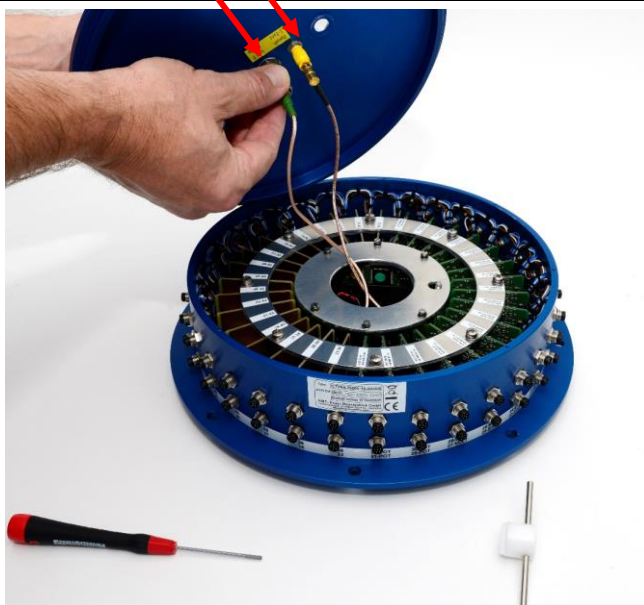
CTP64-Rotate Encoder – How to open device – Normal not necessary, only if you must change modules!



1. Open hexagon screw (2.5mm) with 2mm screw driver



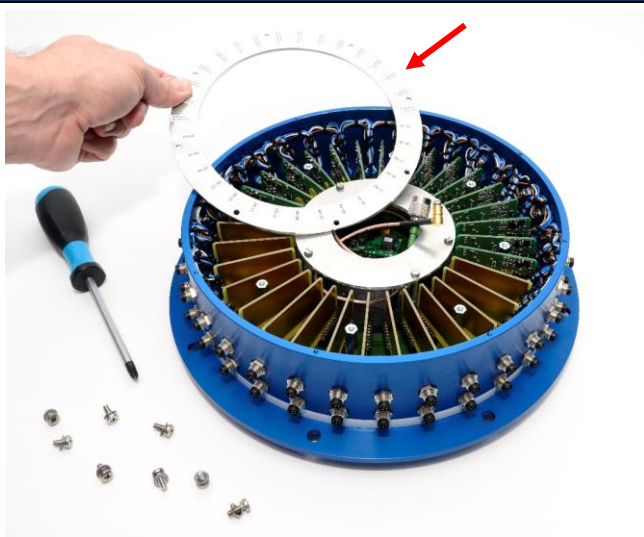
2. Use cover lifter to open the cover carefully



3. Disconnect remote and transmitting antenna carefully!



4. Open 8 screws from modules holder ring



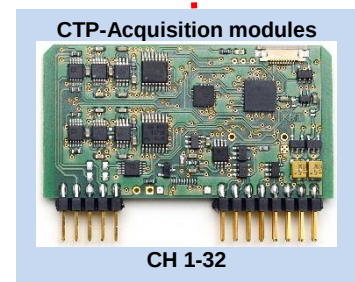
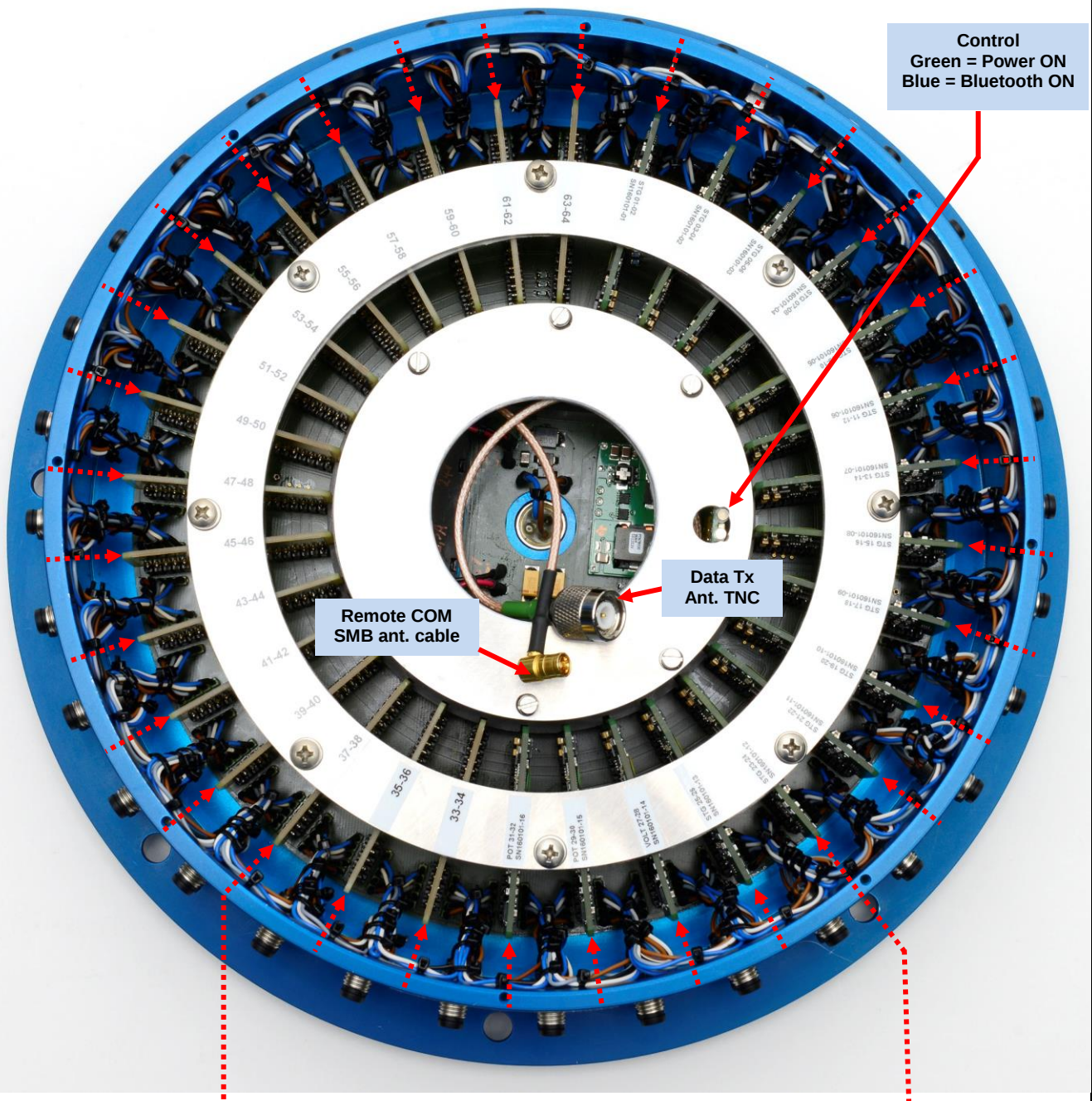
5. Remove holder ring



6. Now you can change CTP-Acquisition modules

Take care with connectors of modules. Be sure that all pins are in right in the connection!

CTP64-Rotate Encoder – Modules

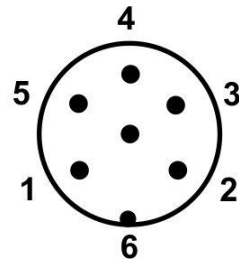
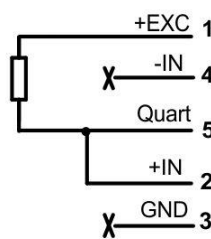
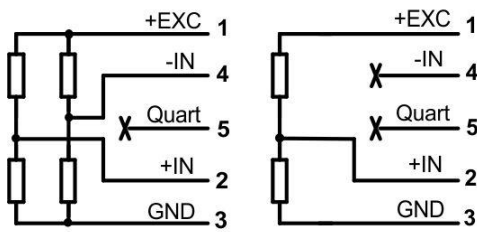


CTP64-Rotate Encoder – Pin connection



CTP64-Rotate Encoder – Pin connection

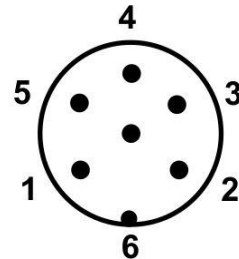
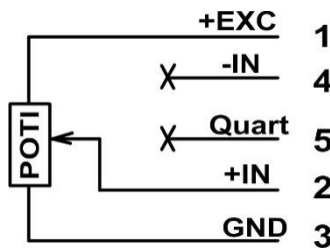
Strain gage connection



Cable colors:

- 1= brown / +EXC
- 2= white / +IN
- 3= blue / -EXC
- 4= black / -IN
- 5= grey / Quart
- 6= pink / ----

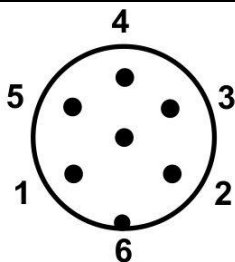
Potentiometer



Cable colors:

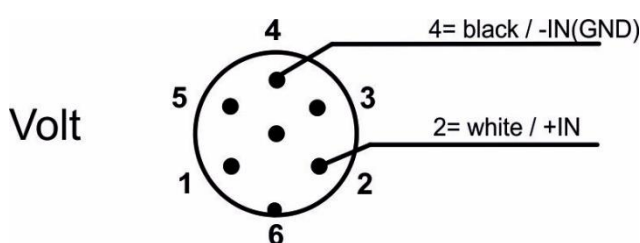
- 1= brown / +EXC
- 2= white / +IN
- 3= blue / -EXC
- 4= black / -IN
- 5= grey / Quart
- 6= pink / ----

LVDT / RVDT

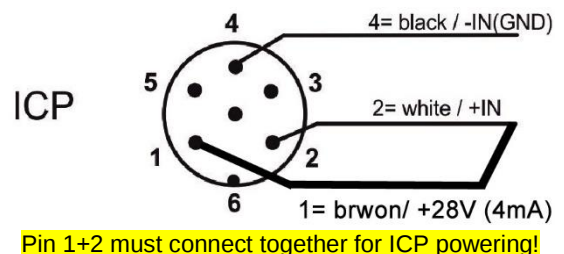


- Yellow -> Brown (P+) 1
- Black -> Black (S+) 4
- Green+Blue (shortcut)
- Red -> White (S-) 2
- Brown -> Blue (P-) 3

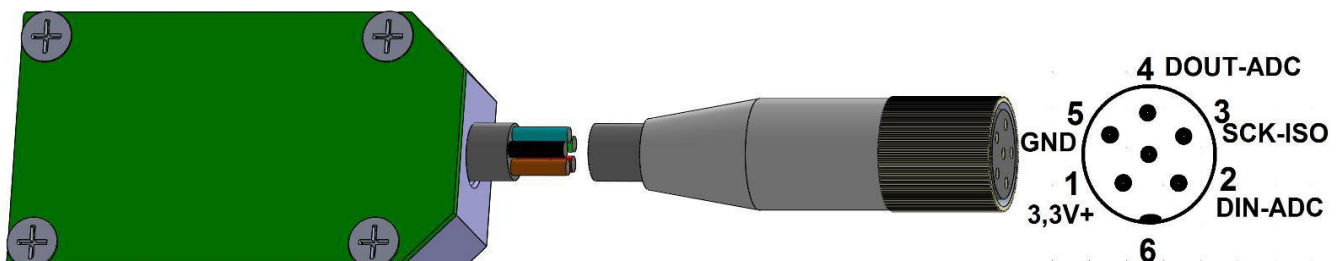
VOLT connection



ICP connection

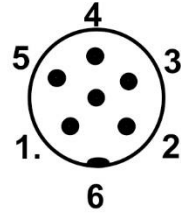
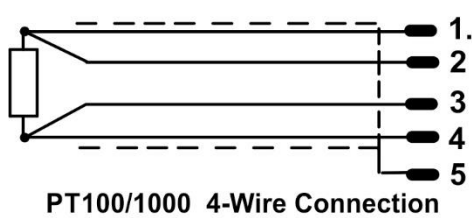


Th-K connection

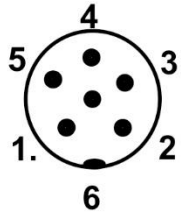
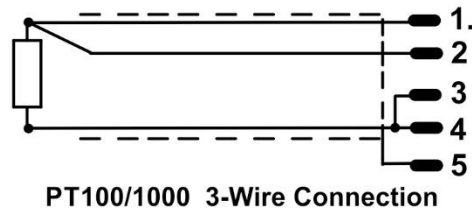


CTP64-Rotate Encoder – Pin connection

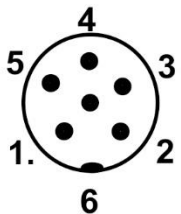
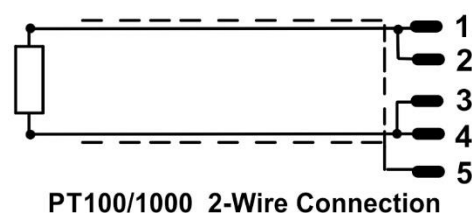
Pt100/1000



1= brown / +EXC
2= white / +IN
3= blue / -EXC
4= black / -IN
5= grey / Shield
6= pink / NU

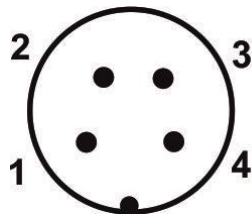


1= brown / +EXC
2= white / +IN
3= blue / -EXC
4= black / -IN
5= grey / Shield
6= pink / NU



1= brown / +EXC
2= white / +IN
3= blue / -EXC
4= black / -IN
5= grey / Shield
6= pink / NU

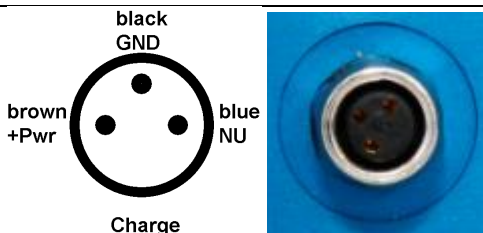
Setup LAN connection



Cable colors:

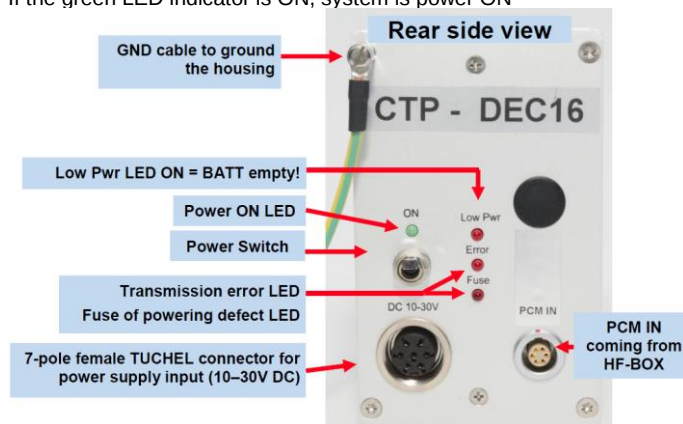
1= brown / +6,5V
2= black / RX
3= white / TX
4= blue / ----

Li Ion re-chargeable battery with charger unit for CTP16-Rotate – Version 2018



Attention:

Li Ion Accumulator 7.2V 7800mAh has a capacity for about 3-4.
If the green LED indicator is ON, system is power ON



If the red LED indicator is ON, battery is about 90% discharged and the device will switch off after 20-30 minutes!

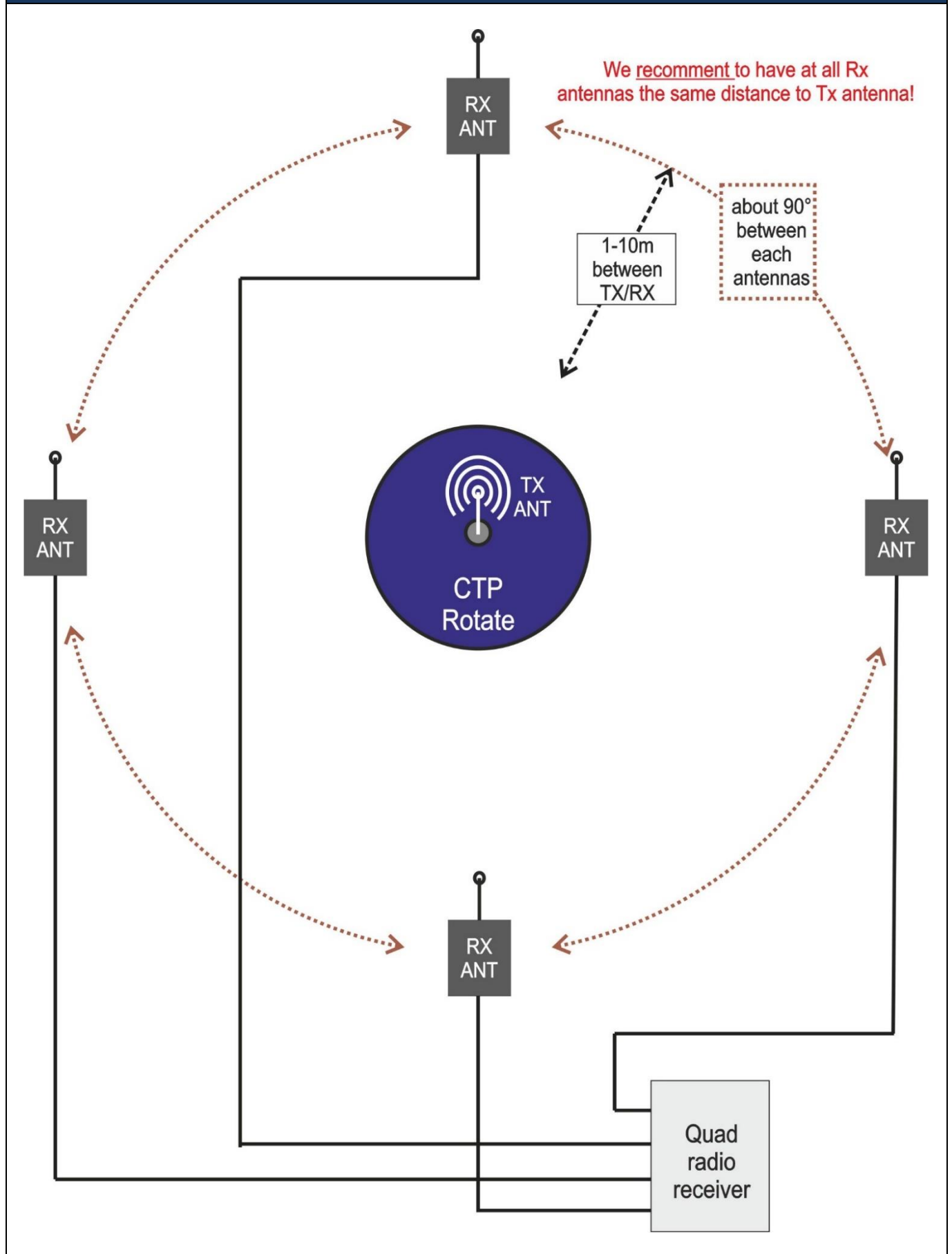


CT-CHARGER XL for CTP-Rotate

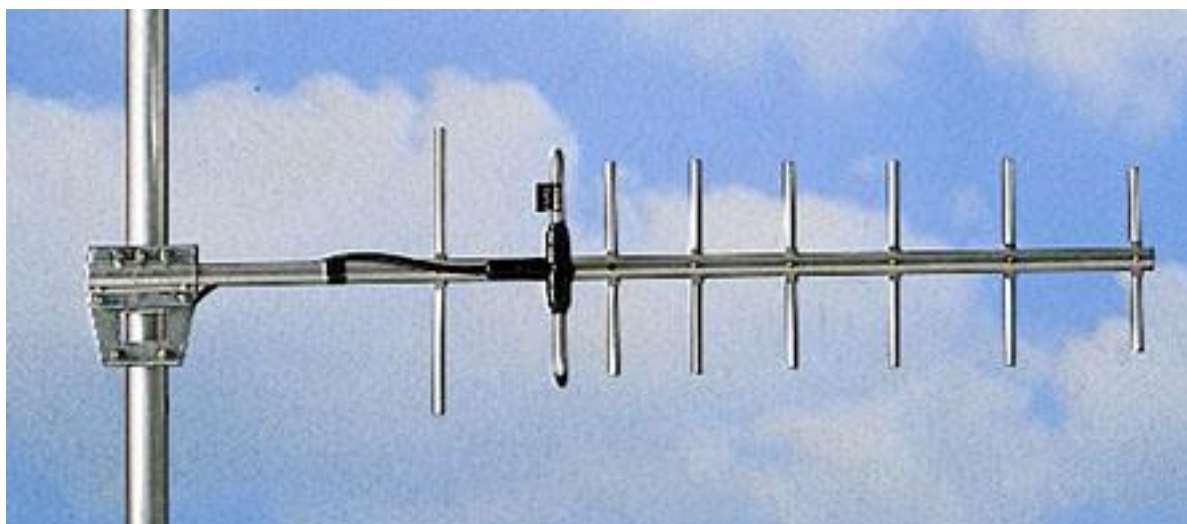
1. Plug the 3-pole socket (charger) in to the CTP-Rotate encoder.
Switch off the CTP Rotate while charging the battery!
2. Plug banana plugs on to a battery or AC/DC power supply with a voltage range of **20-30V, 50 WATT**
3. Battery begins to charge until the red LED of OFF
Green ON = Power ON
Red ON = Charging
Red OFF = No charging or finish charging
Red Flashing = No battery connected



Recommend position of receiving standard magnetic foot antennas



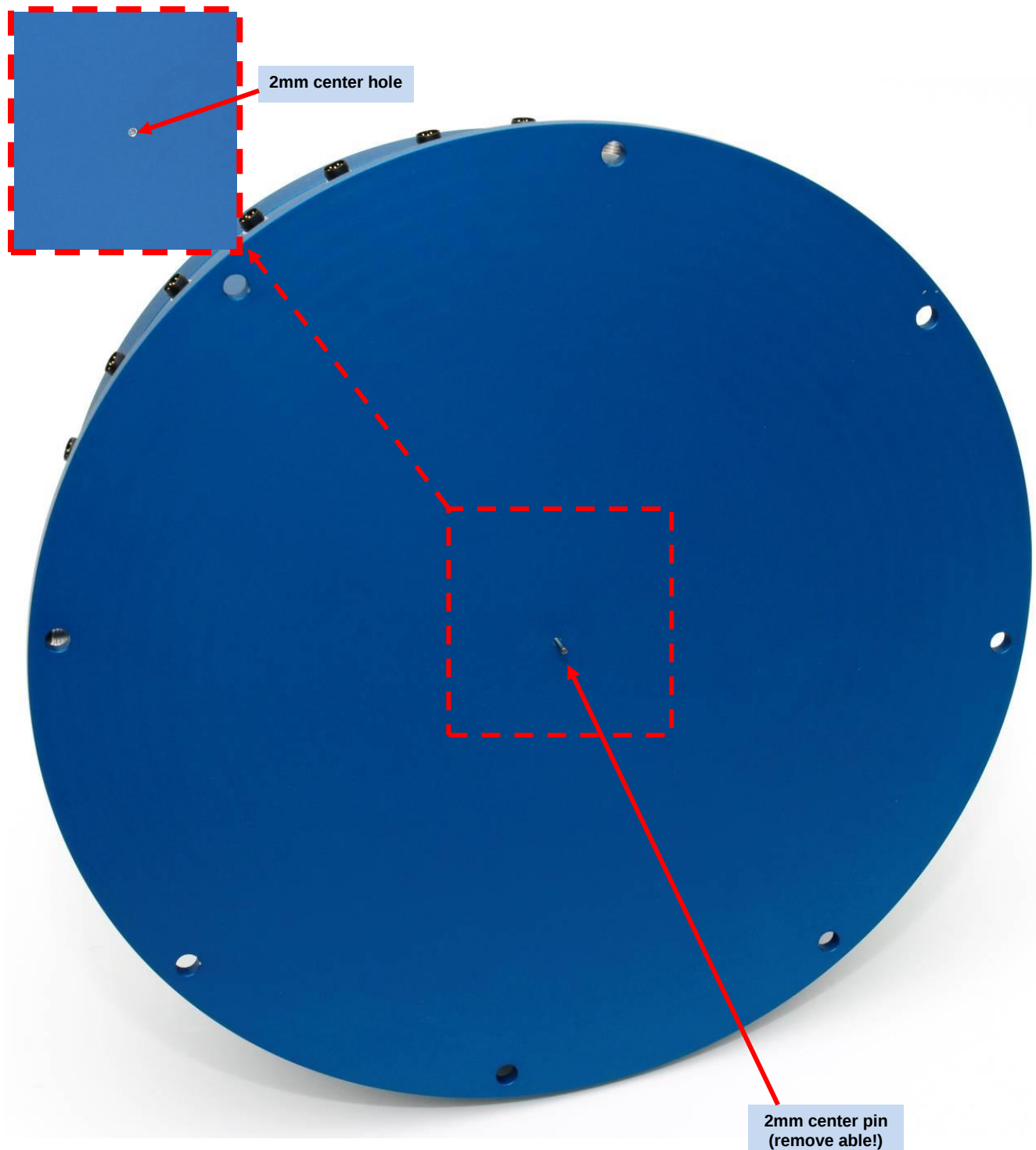
Special Yagi antenna polarization:



Vertical!

NOT horizontal

CTP64-Rotate-ENC – bottom side with 2mm center pin (Battery version)



CTP64-Rotate-ENC – bottom side with 4pol. connector (external power 24V version)
Powering is galvanic isolated!



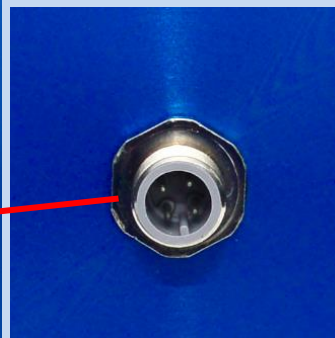
4 pole connector type **?????**

Pin 1 (cable brown) = +24V

Pin 2 (cable white) = NC

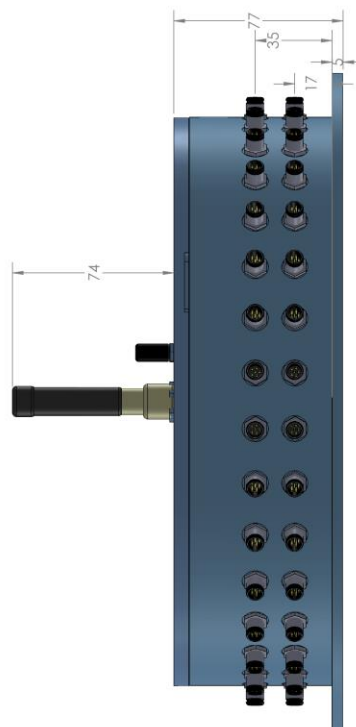
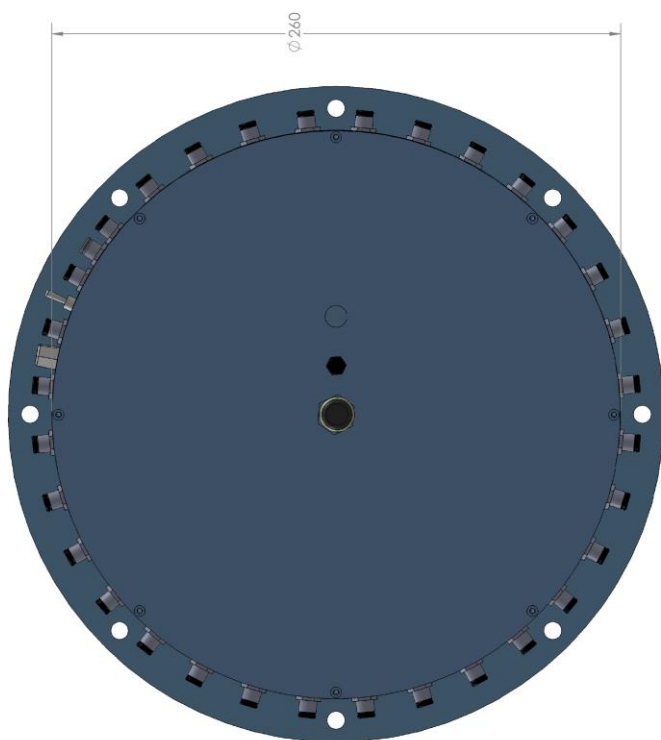
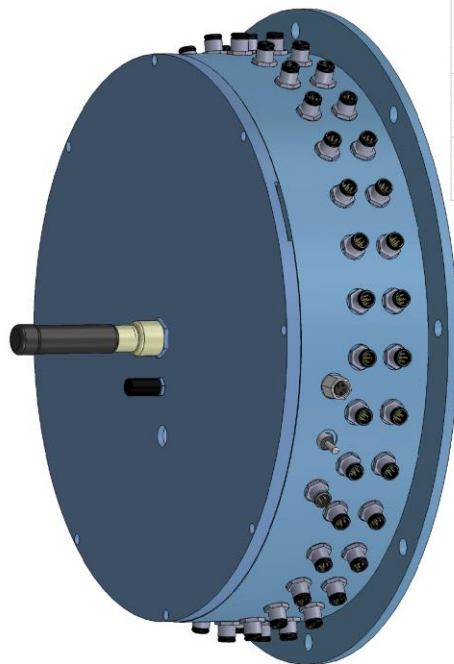
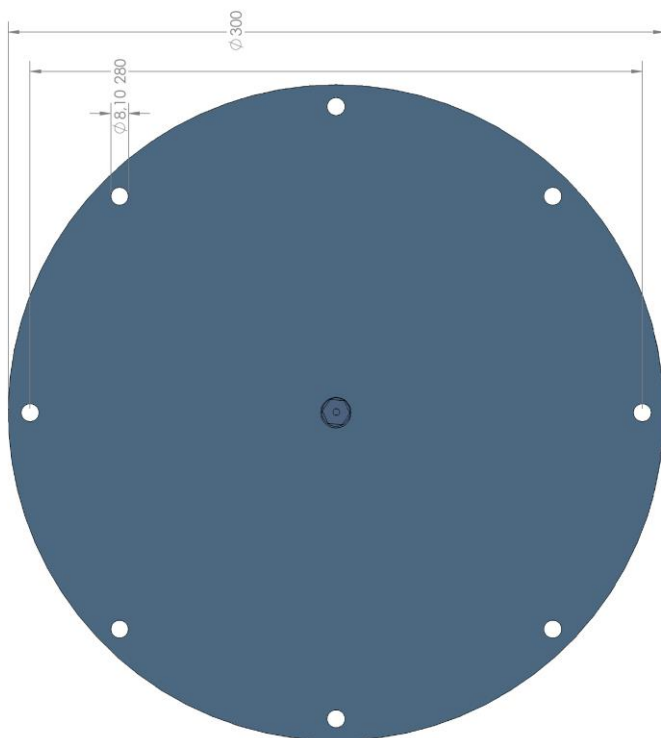
Pin 3 (cable blue) = 0V

Pin 4 (cable black) = NC



DC power cable

Dimensions CTP64-Rotate-ENC



Date	Version	Mat:	Remarks:
30.12.2015		B: A2	Weight: gr
KMT			
TELEMETRY			
Scale: Pat:			
1:1.5CTP64-Rotate			
www.kmt-telemetry.com			
Tel: +49 8024 48737 Fax: +49 8024 5532			

Settings CTP-Rotate-ENC

Web interface address LAN adapter
or remote COM1-Box:

e.g. **IP 192.168.0.110** or 111, 112

(see current IP no. on LAN-Adapter or "remote
COM box"!!)

Settings:

STG

Gain 125-250-500-1000-2000

Half- and full bridge

Make Auto Zero YES/NO

ICP

Gain 1-2-4-8-16

VOLT

Range $\pm 0,625V$, $\pm 1,25V$, $\pm 2,5V$,
 $\pm 5V$, $\pm 10V$

TH-K

Range -50 to 1000°C, -50 to 500°C
or -50 to 250°C

PT100/1000

Type:	PT100	4 Wire
	PT100	3 Wire
	PT100	2 Wire
	PT1000	4 Wire
	PT1000	3 Wire
	PT1000	2 Wire

Range: -25..150 °C
-50..300 °C
-100..600 °C

Selectable for each channel!

Programmable via web interface

http://192.168.0.110/ KMT MT-PRO Setup

Google dict.cc Wörterbuch Englis... Suche Weitergeben Sidewiki Anmelden

KMT MT-PRO Analog Channel Setup

Channel	Type	Gain	Make Autozero
Channel 1	Strain Gauge	1000	☒
Channel 2	Strain Gauge	1000	☒
Channel 3	Strain Gauge	1000	☒
Channel 4	Strain Gauge	1000	☒
Channel 5	Strain Gauge	1000	☒
Channel 6	Strain Gauge	1000	☒
Channel 7	Strain Gauge	1000	☒
Channel 8	Strain Gauge	1000	☒
Channel 9	Strain Gauge	1000	☒
Channel 10	Strain Gauge	1000	☒
Channel 11	Strain Gauge	1000	☒
Channel 12	Strain Gauge	1000	☒
Channel 13	Strain Gauge	1000	☒
Channel 14	Strain Gauge	1000	☒
Channel 15	Strain Gauge	1000	☒
Channel 16	Strain Gauge	1000	☒
Channel 17	Strain Gauge	1000	☒
Channel 18	Strain Gauge	1000	☒
Channel 19	Strain Gauge	1000	☒
Channel 20	Strain Gauge	1000	☒
Channel 21	Strain Gauge	1000	☒
Channel 22	Strain Gauge	1000	☒
Channel 23	Strain Gauge	1000	☒
Channel 24	Strain Gauge	1000	☒
Channel 25	Strain Gauge	1000	☒
Channel 26	Strain Gauge	1000	☒
Channel 27	Strain Gauge	1000	☒
Channel 28	Strain Gauge	1000	☒
Channel 29	ICP	1	☐
Channel 30	ICP	1	☐
Channel 31	ICP	1	☐
Channel 32	ICP	1	☐

Upload Parameters to MT-PRO and perform Autozero

Download Parameters from MT-PRO *** Download success ***

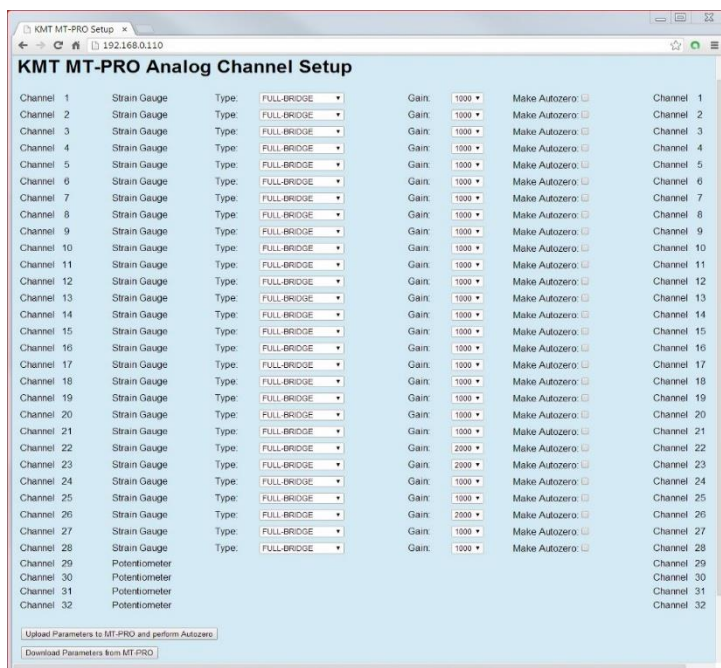
KMT Kraus Messtechnik GmbH
Gewerberg 9
D-83624 OTTERFING
Germany
www.kmt-gmbh.com
info@kmt-gmbh.com

100%

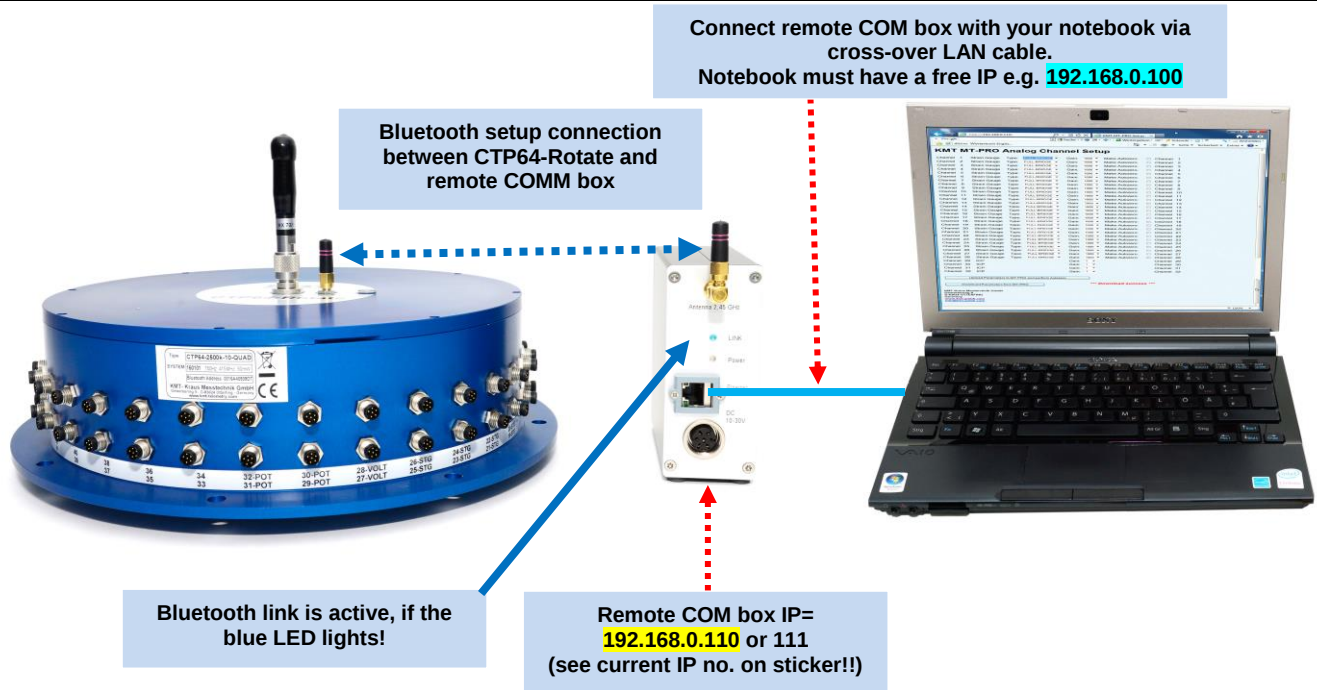
CTP ENCODER (standard with wire connection) Software setup via LAN-Adapter and notebook



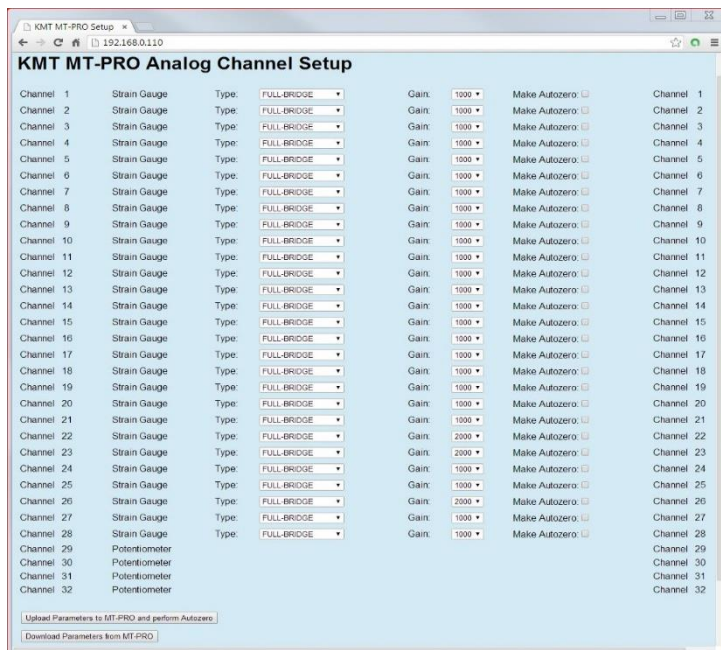
- 1) Power ON the CTP64-Rotate ENCODER
- 2) Connect the LAN-Adapter on the SETUP connector of CTP64-Rotate ENCODER
- 3) Adjust your notebook to manual on a free IP like e.g. 192.168.0.100
- 4) Connect LAN-Adapter with your notebook via **cross-over** LAN cable
- 5) Open e.g.  Microsoft Internet Browser and enter IP address **192.168.0.110**
(see current IP no. of LAN adapter!!)
- 6) Now you get access on the web-interface and can adjust the CTP acquisition module



CTP ENCODER (connect via remote COMM box) Software setup via remote COMM box and notebook

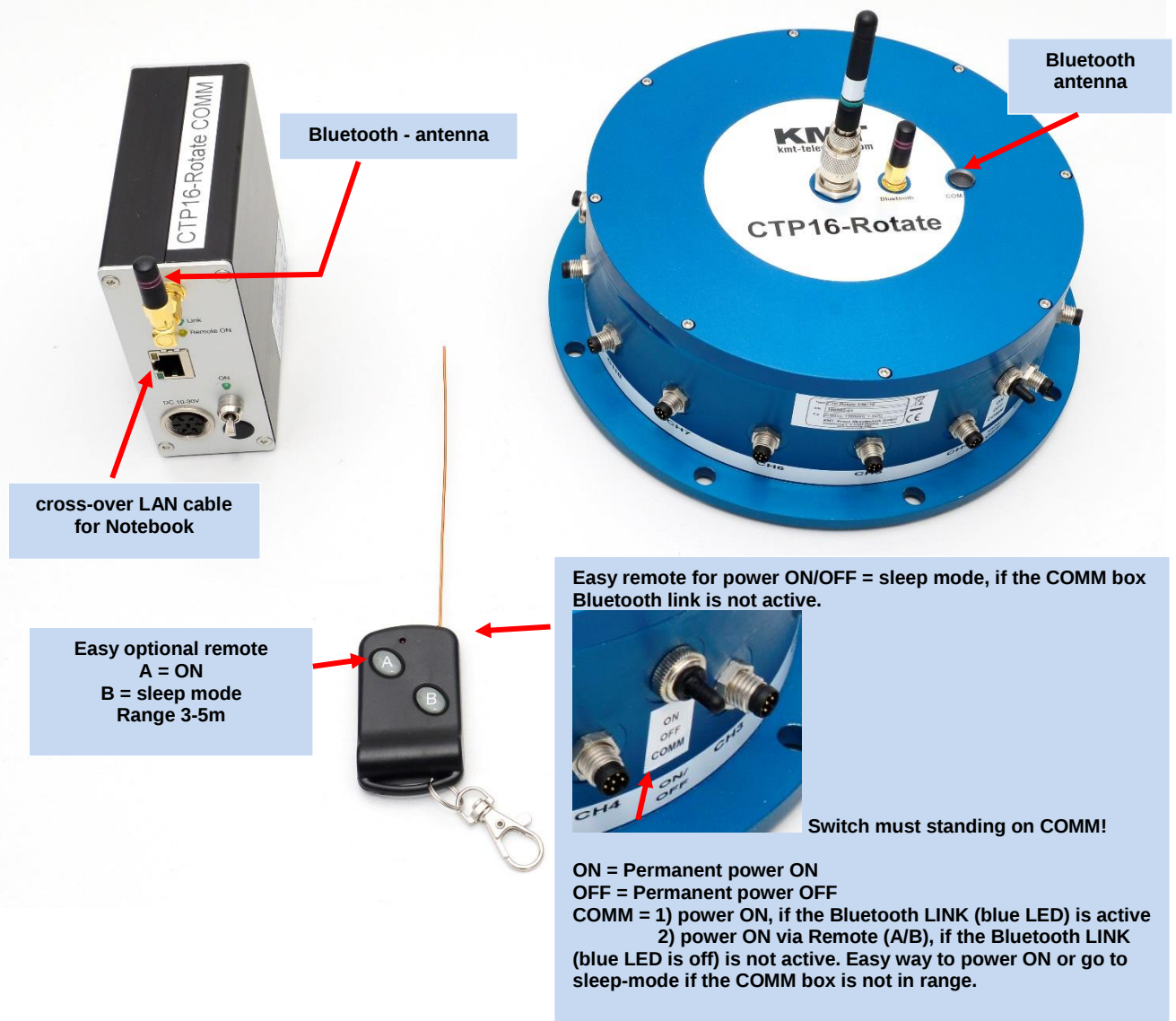


- 1) Power ON the CTP64-Rotate ENCODER
- 2) Connect the LAN-Adapter on the SETUP connector of CTP64-Rotate ENCODER
- 3) Adjust your notebook to manual on a free IP like e.g. 192.168.0.100
- 4) Connect LAN-Adapter with your notebook via **cross-over** LAN cable
- 5) Open e.g. Microsoft Internet Browser and enter IP address **192.168.0.110** of remote COM box
(**see current IP no. of Remote COM box!!**)
- 6) Now you get access on the web-interface and can adjust the CTP acquisition module



Settings of CTP-Rotate-ENC (picture show CTP16-Rotate) Programmable via web interface (COMM box-wireless setup via Bluetooth)

COMM box with integrated LAN Adapter. If the COMM box have an active LINK with the CTP-ENC, the power of the acquisition modules will switch ON. If not, the CTP-ENC is switch in sleep mode and save battery power.



- 1) Power ON the CTP-Rotate ENC
- 2) Connect the COMM box with the CTP-Rotate-Encoder. The Bluetooth link must be active!!
- 3) Adjust your notebook to manual on e.g. IP 192.168.0.100
- 4) Connect LAN-Adapter with your notebook via cross-over LAN cable
- 5) Open Microsoft Internet Browser and enter IP address **192.168.0.111** (see current IP no. of LAN-Adapter!!)
- 6) Now you get access on the web-interface and you can adjust the CTP-Rotate-Encoder

MTP-CONTROL V1 - Software setup

DOWNLOAD parameters for device

KMT MT-PRO Setup

192.168.0.110

KMT MT-PRO Analog Channel Setup

Channel 1	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 1
Channel 2	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 2
Channel 3	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 3
Channel 4	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 4
Channel 5	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 5
Channel 6	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 6
Channel 7	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 7
Channel 8	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 8
Channel 9	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 9
Channel 10	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 10
Channel 11	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 11
Channel 12	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 12
Channel 13	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 13
Channel 14	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 14
Channel 15	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 15
Channel 16	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 16
Channel 17	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 17
Channel 18	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 18
Channel 19	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 19
Channel 20	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 20
Channel 21	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 21
Channel 22	Strain Gauge	Type: FULL-BRIDGE	Gain: 2000	Make Autozero:	Channel 22
Channel 23	Strain Gauge	Type: FULL-BRIDGE	Gain: 2000	Make Autozero:	Channel 23
Channel 24	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 24
Channel 25	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 25
Channel 26	Strain Gauge	Type: FULL-BRIDGE	Gain: 2000	Make Autozero:	Channel 26
Channel 27	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 27
Channel 28	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero:	Channel 28
Channel 29	Potentiometer				Channel 29
Channel 30	Potentiometer				Channel 30
Channel 31	Potentiometer				Channel 31
Channel 32	Potentiometer				Channel 32

Upload Parameters to MT-PRO and perform Autozero

Download Parameters from MT-PRO

*** Download success ***

First you can download the stored parameters from the acquisition modules via LAN adapter from the controller module .
All connected acquisition modules will detect!

Caution:

Never use the refresh button  on your browser; otherwise the parameters of you browser cash will upload to the MTP-STG!°

BRIDGE setting STG

KMT MT-PRO Setup x

192.168.0.110

KMT MT-PRO Analog Channel Setup

Channel 1	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 1
Channel 2	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 2
Channel 3	Strain Gauge	Type: HALF-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 3
Channel 4	Strain Gauge	Type: QUARTER-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 4
Channel 5	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 5
Channel 6	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 6
Channel 7	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 7
Channel 8	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 8
Channel 9	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 9
Channel 10	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 10
Channel 11	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 11
Channel 12	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 12
Channel 13	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 13
Channel 14	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 14
Channel 15	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 15
Channel 16	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 16
Channel 17	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 17
Channel 18	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 18
Channel 19	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 19
Channel 20	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 20
Channel 21	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 21
Channel 22	Strain Gauge	Type: FULL-BRIDGE	Gain: 2000	Make Autozero: ☐	Channel 22
Channel 23	Strain Gauge	Type: FULL-BRIDGE	Gain: 2000	Make Autozero: ☐	Channel 23
Channel 24	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 24
Channel 25	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 25
Channel 26	Strain Gauge	Type: FULL-BRIDGE	Gain: 2000	Make Autozero: ☐	Channel 26
Channel 27	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 27
Channel 28	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 28
Channel 29	Potentiometer				Channel 29
Channel 30	Potentiometer				Channel 30
Channel 31	Potentiometer				Channel 31
Channel 32	Potentiometer				Channel 32

Upload Parameters to MT-PRO and perform Autozero

Download Parameters from MT-PRO

*** Parameters saved ***

Select full-, half- or quarter-bridge by popup window

Execute through "Upload Parameters to MT-PRO and perform Autozero" button

GAIN setting STG

KMT MT-PRO Setup x

192.168.0.110

KMT MT-PRO Analog Channel Setup

Channel 1	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 1
Channel 2	Strain Gauge	Type: HALF-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 2
Channel 3	Strain Gauge	Type: FULL-BRIDGE	Gain: 2000	Make Autozero: ☐	Channel 3
Channel 4	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 4
Channel 5	Strain Gauge	Type: FULL-BRIDGE	Gain: 500	Make Autozero: ☐	Channel 5
Channel 6	Strain Gauge	Type: FULL-BRIDGE	Gain: 250	Make Autozero: ☐	Channel 6
Channel 7	Strain Gauge	Type: FULL-BRIDGE	Gain: 125	Make Autozero: ☐	Channel 7
Channel 8	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 8
Channel 9	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 9
Channel 10	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 10
Channel 11	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 11
Channel 12	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 12
Channel 13	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 13
Channel 14	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 14
Channel 15	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 15
Channel 16	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 16
Channel 17	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 17
Channel 18	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 18
Channel 19	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 19
Channel 20	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 20
Channel 21	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 21
Channel 22	Strain Gauge	Type: FULL-BRIDGE	Gain: 2000	Make Autozero: ☐	Channel 22
Channel 23	Strain Gauge	Type: FULL-BRIDGE	Gain: 2000	Make Autozero: ☐	Channel 23
Channel 24	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 24
Channel 25	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 25
Channel 26	Strain Gauge	Type: FULL-BRIDGE	Gain: 2000	Make Autozero: ☐	Channel 26
Channel 27	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 27
Channel 28	Strain Gauge	Type: FULL-BRIDGE	Gain: 1000	Make Autozero: ☐	Channel 28
Channel 29	Potentiometer				Channel 29
Channel 30	Potentiometer				Channel 30
Channel 31	Potentiometer				Channel 31
Channel 32	Potentiometer				Channel 32

Upload Parameters to MT-PRO and perform Autozero

*** Parameters saved ***

Download Parameters from MT-PRO

Select gain of 125-250-500-1000 or 2000 by popup window

After change the gain you must make a new autozero!!

Execute through "Upload Parameters to MT-PRO and perform Autozero" button

AutoZero setting STG

KMT MT-PRO Setup x
192.168.0.110

KMT MT-PRO Analog Channel Setup

Channel 1	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 1
Channel 2	Strain Gauge	Type: HALF-BRIDGE ▼	Gain: 500 ▼	Make Autozero: ☒	Channel 2
Channel 3	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 3
Channel 4	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 4
Channel 5	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 5
Channel 6	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 6
Channel 7	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 7
Channel 8	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 8
Channel 9	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 9
Channel 10	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 10
Channel 11	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 11
Channel 12	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 12
Channel 13	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 13
Channel 14	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 14
Channel 15	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 15
Channel 16	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 16
Channel 17	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 17
Channel 18	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 18
Channel 19	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 19
Channel 20	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 20
Channel 21	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 21
Channel 22	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 2000 ▼	Make Autozero: ☐	Channel 22
Channel 23	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 2000 ▼	Make Autozero: ☐	Channel 23
Channel 24	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 24
Channel 25	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 25
Channel 26	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 2000 ▼	Make Autozero: ☐	Channel 26
Channel 27	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 27
Channel 28	Strain Gauge	Type: FULL-BRIDGE ▼	Gain: 1000 ▼	Make Autozero: ☐	Channel 28
Channel 29	Potentiometer				Channel 29
Channel 30	Potentiometer				Channel 30
Channel 31	Potentiometer				Channel 31
Channel 32	Potentiometer				Channel 32

*** Parameters saved ***

Select Auto-Zero per channel. The Auto-Zero function will be executed only one time per upload the parameters to CTP-STG! It will be stored also after power off in the CTP-STG until you make a new Auto-Zero on this channel!

Execute through **"Upload Parameters to MT-PRO and perform Autozero"** button